

MATERIAL SAFETY DATA SHEET
RCA #5 SOLVENT FREE EPOXY PART A
Complies with OSHA's Hazard Communication Standard CFR 1910.1200

VII. Precautions for Safe Handling and Use

Steps to be taken in case material is spilled or released: Soak up with sand or clay. Place in non-leaking container.
Waste disposal method: Dispose of according to Federal, State, and Local regulations.
Handling and storage Precautions: Keep container tightly closed. Store in a cool dry place. Wash with soap and water before eating, drinking, smoking, or using toilet facilities.
Launder contaminated clothing before reuse.
Transportation Data: See Section I.
Other Precautions: **Keep Out Of Reach Of Children!**

VIII. Control Measures

Respiratory Protection: Not usually required. Use Respiratory protection if vapor levels are at or above TLV levels. Use NIOSH approved respirator.
Ventilation: Good General/Local ventilation to control vapor levels below TLV.
Protective Gloves: Chemical Resistant Gloves
Eye Protection: Normal precautions.
Hygienic Practices: Good general cleanliness and hygiene.

Disclaimer: This Safety Data Sheet was prepared to protect against any reasonable exposure to consumers or employees arising out of the intended use of the product and to provide them with information regarding potential hazards contained in the product. Under varied circumstances the hazardous ingredients may pose a lesser or greater hazard. Because of the scientific data contained in these sheets was obtained from test performed by agencies other than the Manufacturer. The company cannot guarantee its accuracy. The Manufacturer makes no warranty of any kind, expressed or implied. The user must assume all risk and liability resulting from reliance on the information contained on this Material Safety Sheet and the use of this product, whether used in combination with other products or singularly.

MATERIAL SAFETY DATA SHEET
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I. Chemical Product and Company Identification

Material Identity

HMIS: H: 1/ F: 1/R: 0/P: B

Product Code and Name: RCA #5, Solvent Free Epoxy Adhesive, Part B
Product Class: Adhesive
DOT Class: Not Regulated
Manufactured for: The R.C.A. Rubber Company **24-Hour Emergency:** Chemtrec 1(800) 424-9300
1833 E. Market Street
Akron, OH. 44305-0240
1-800-321-2340

Date Prepared: November 29, 2000

Date Revised: January 1, 2006

II. Composition/Information on Hazardous Ingredients

<u>Component</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>	<u>%</u>	<u>LD50/LC50</u>	<u>CAS Number</u>
Polyamide Resin	NE	NE	62-67	>5000 MG/KG	68410-23-1

III. Physical Data

Vapor Density (air=1): NA	Boiling Point: NA
Density: 1.44	Vapor Pressure: NA
Solubility in Water: None	Appearance and Odor: Light amber medium paste w/amine odor
Evaporation Rate (butyl acetate=1): NA	V.O.C.: Less than 30G/L max
%Solids: 100%	

IV. Fire and Explosion Hazards

Flash Point: (Method Used): 485°F (T.O.C)	Flammable Limits: NA
Flammability Classification: OSHA: None	DOT: None
Extinguishing Media: Carbon Dioxide, Dry Chemical or Foam	
Special Fire Fighting Procedures: Wear self contained breathing apparatus.	
Unusual Fire and Explosion Hazards: None	

V. Reactivity Data

Stability: Stable
Conditions to Avoid: None Known
Incompatibility (Materials to Avoid): Oxidizing agents
Hazardous Decomposition Products: Carbon Monoxide, Carbon Dioxide, Nitrogen oxides and unidentified organic compounds maybe formed during combustion.
Hazardous Polymerization: Will not occur.

VI. Health Hazard Data

Effect of Overexposure: Chronic: Not Known.

Acute: Inhalation: May cause irritation to respiratory tract. Ingestion: May cause gastrointestinal distress or irritation. Skin: Repeated or prolonged exposure can cause irritation and may cause sensitization and allergic reaction. Eyes: Can cause irritation, redness and tearing.
Emergency and First Aid Procedures: Eyes: Can cause irritation redness and tearing. Skin: Repeated or prolonged exposure can cause irritation and may cause sensitization and allergic reaction. Ingestion: may cause gastrointestinal distress or irritation. Inhalation: May cause irritation of respiratory tract.

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